

Garant
Face mill arbor with cooling channel bores, PSC 63 A = 65, Spigot \varnothing d1: 27mm

Order data

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|--------------|---------------|
| Order number | 308547 27 |
| GTIN | 4045197703736 |
| Item class | 31C |

Description
Version:

- With RFID/Balluffchip bore.
- All shanks hard turned (for smooth running!).
- Mating faces of the PSC internal contour machined.

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Technical description

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| Overhang dimension A | 65 mm |
| Suitable toggle spanner No. 309840 | 27 |
| Spigot \varnothing d ₁ | 27 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 27 |
| External \varnothing D | 60 mm |
| Clamping \varnothing D ₁ | 27 mm |

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|---------------------------------------|---------------------|
| Adapter | PSC 63 A = 65 |
| Arbor standard | ISO 26623-1 |
| Cooling channel bore | pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 6 μm |
| Machining strategy | HPC |
| Type of product | Milling head arbor |

Accessories

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|--|-----------|
| Toggle spanner for mandrel Ø 27 mm | 309840 27 |
| T-nut for face mill arbors for spigot Ø D1 27 mm | 309895 27 |
| Bolt for T-nuts for spigot Ø D1 27 mm | 309896 27 |